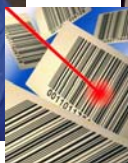
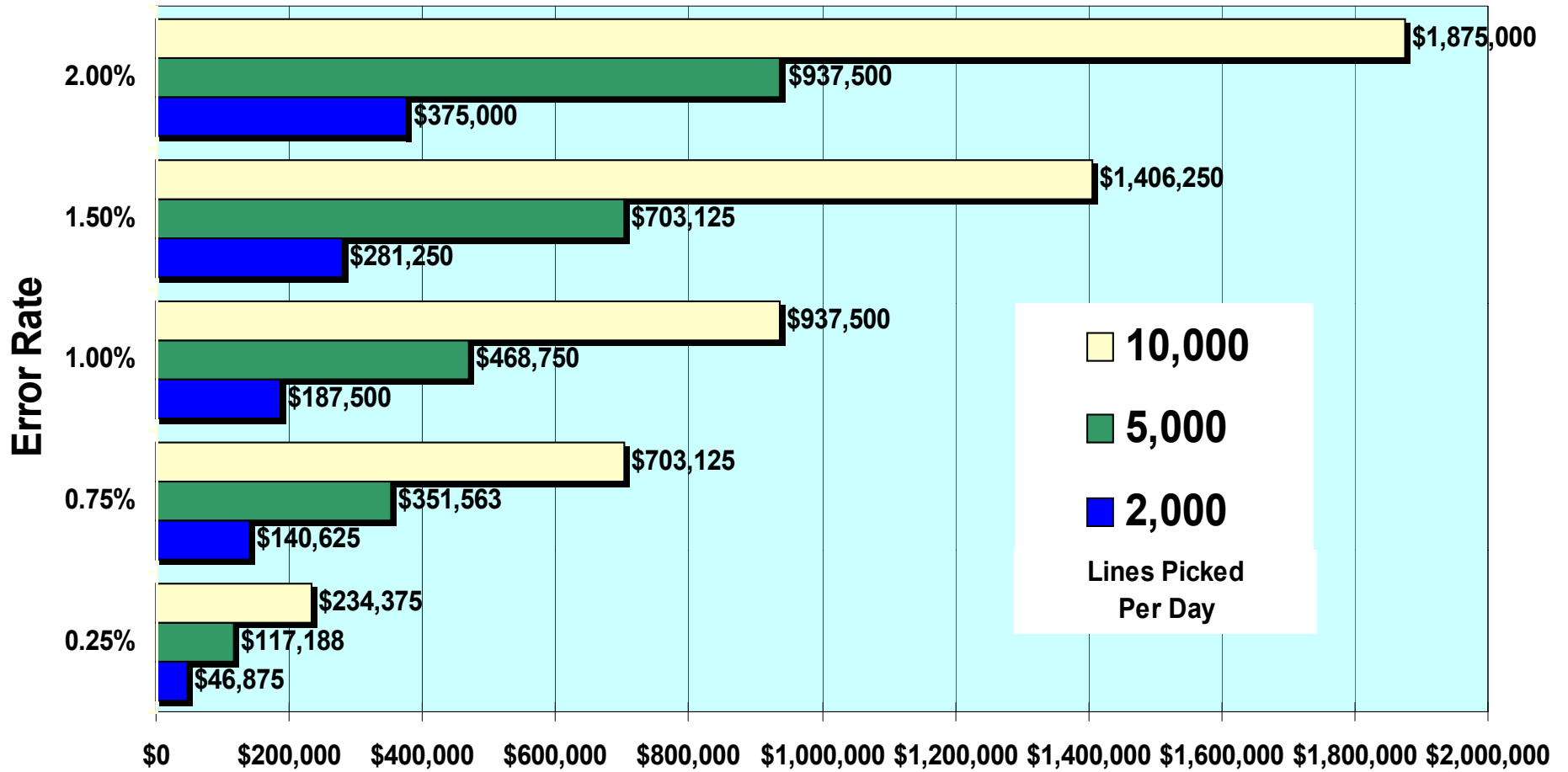
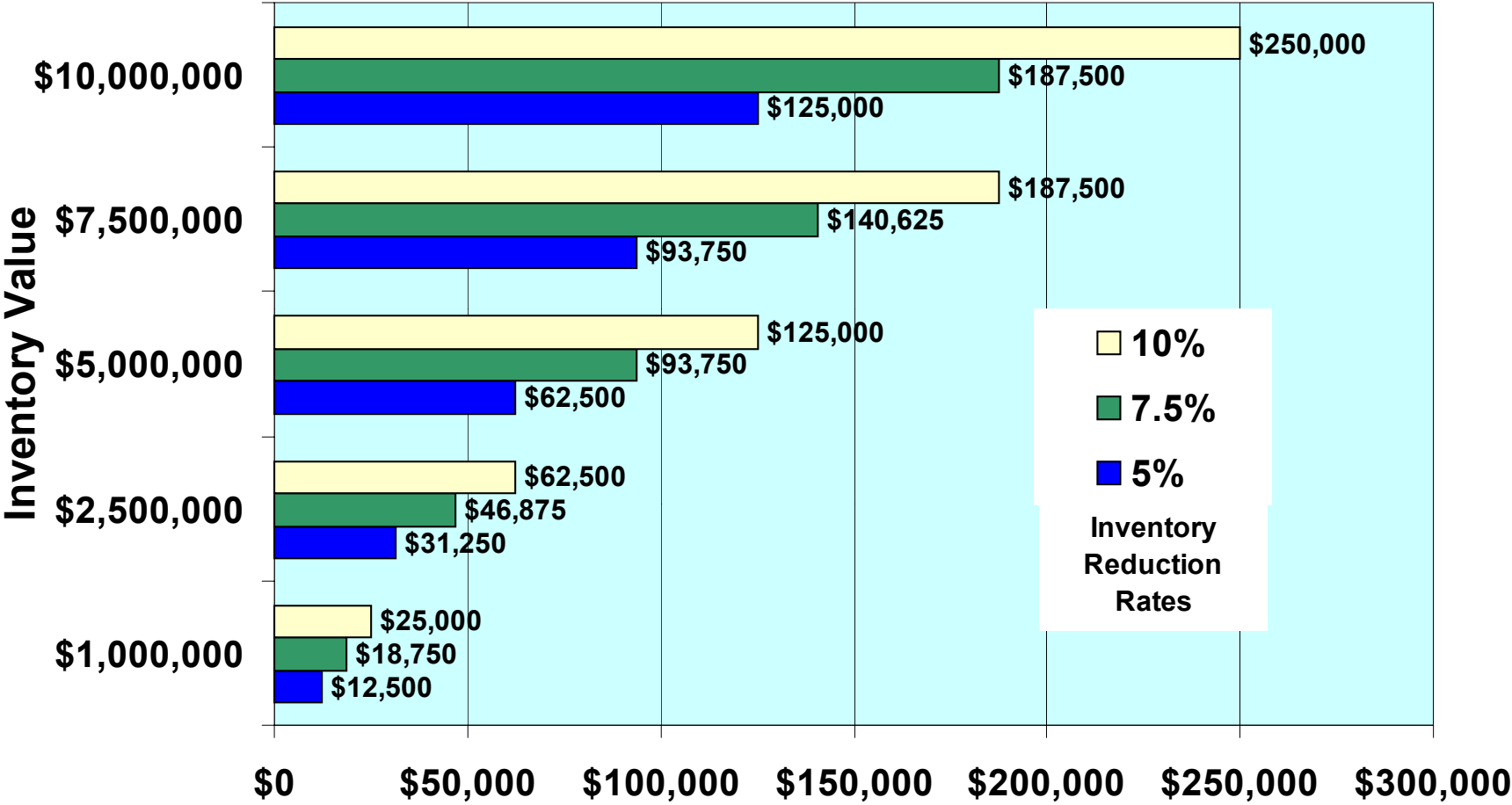


Annual Cost Savings from reducing picking errors by 50 pct, Assuming \$75 cost to correct each error



Annual Carrying Cost Savings from Reducing Inventory, Assuming 25% Carrying Cost



Annual Cost Savings from Key Entry Error Reduction:

- One error per 300 keystrokes
- 30 keystrokes per transaction
- 10 percent critical data
- \$75 to correct error

